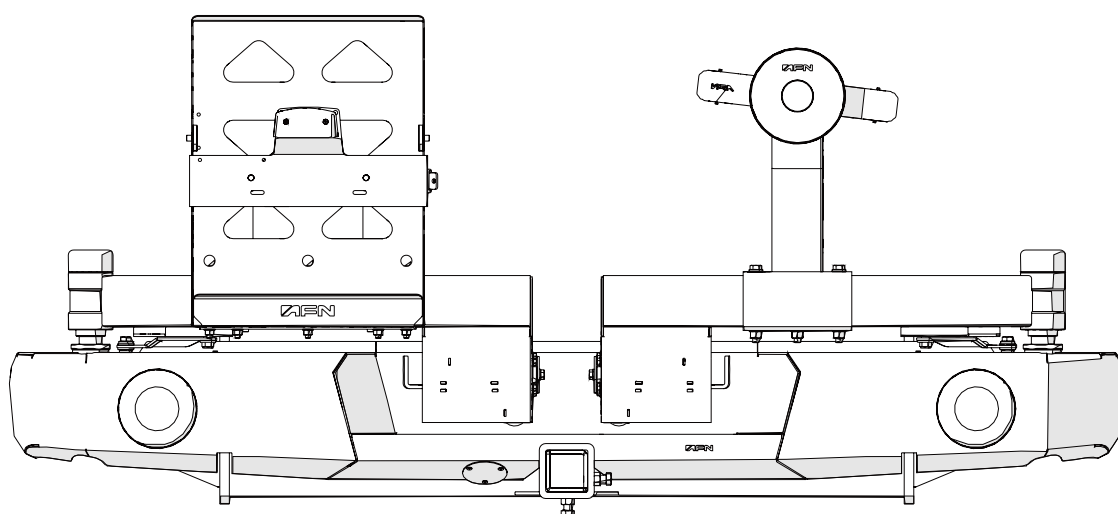


Fitting Instructions

Jeep Gladiator
2020 - Present



This manual contains the **Jeep Gladiator** fitting instructions for:

Rear Bumper REF: **48002673**

AFN 4x4 Accessories

Product: **Rear Bumper**
Ref: **48002673**

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Products 48002673	
Fitting Instructions	4
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Step 2	6
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Final Result	8

CHECKLIST

- In this section you have a checklist with all parts included for the installation of your AFN product
- This product should be installed as demonstrated in the product fitting instructions
- If verified that any component is damaged, please contact your nearest AFN distributor
- The specified parts will only fit in the models specified by AFN
- Do not modify any component of the product

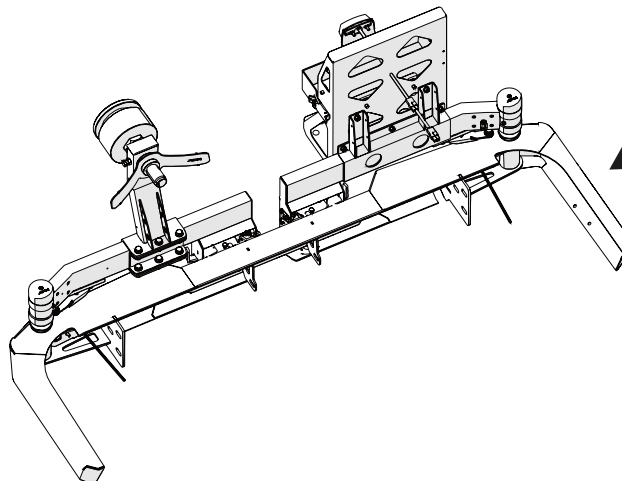
This checklist is for product **48002673**

REF.: 48002673

NUMBER	DESCRIPTION	REFERENCE	QTY
1	Rear Bumper	47002317	1x
2	Rear Bumper Chassis Support	47002318	1x
3	Rear Bumper Side Bracket (Left)	46009345	1x
4	Rear Bumper Side Bracket (Right)	46009344	1x
5	Bolt M12x120x35	45000201	4x
6	Washer M12	45000036	20x
7	Nylock Nut M12	45000066	10x
8	Bolt M12x55	45002003	6x
9	Bolt M10x30	45000007	2x
10	Washer M10	45000010	12x
11	Nylock Nut M10	45000017	6x
12	Bolt M10x40	45002355	4x
13	Bolt M8x20	45000549	4x
14	Washer M8	45000048	4x
15	Nylock Nut M8	45000018	4x

Pre-assembled with REF. 47002317

47002317	46002340
47002321	45002082
47002320	45002081
48001522	45002080
48001309	45002079
47001451	45001133
47001450	45001132
47001111	45001112
46009068	45001111
46005516	45001080
46005515	45001049
46005514	45001042
46005369	45000992
46005253	45000982
46004358	45000957
46004345	45000889
46004340	45000874
46003952	45000872
46003951	45000871
46003674	45000641
46003673	45000267
46003672	45000216
46003671	45000079
46003043	45000018
46003042	45000015
46002997	45000013



FITTING INSTRUCTIONS

WARNING:

Before you begin installation, read all instructions thoroughly.
Proper tools will improve the quality of installation and reduce the time required.

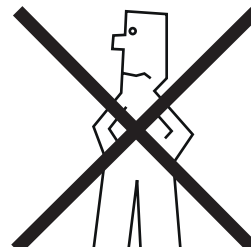
- This product should be installed as demonstrated in the Product «Fitting Instructions»;
- The specified parts, will only fit the models specified by AFN;
- Do not modify any component of the product;
- It is recommended that this product is installed by specialized and trained personnel;
- AFN doesn't take responsibility for changes made in the vehicle by its manufacturer;
- Work safely and use specialized tools at all times;
- Always use protective gear.



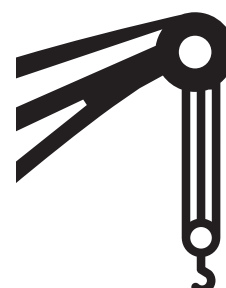
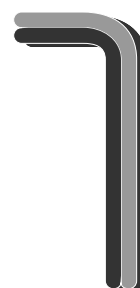
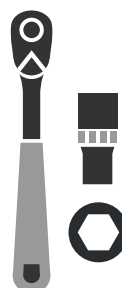
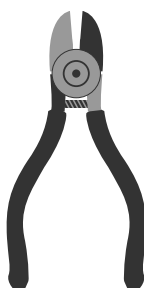
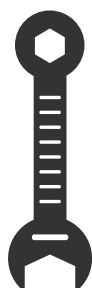
Size	Torque Nm	Torque lbft
M6	9Nm	7lbft
M8	22Nm	16lbft
M10	44Nm	32lbft
M12	77Nm	57lbft

Mouting Time

- 3 Hours
- 2 Persons (recommended)

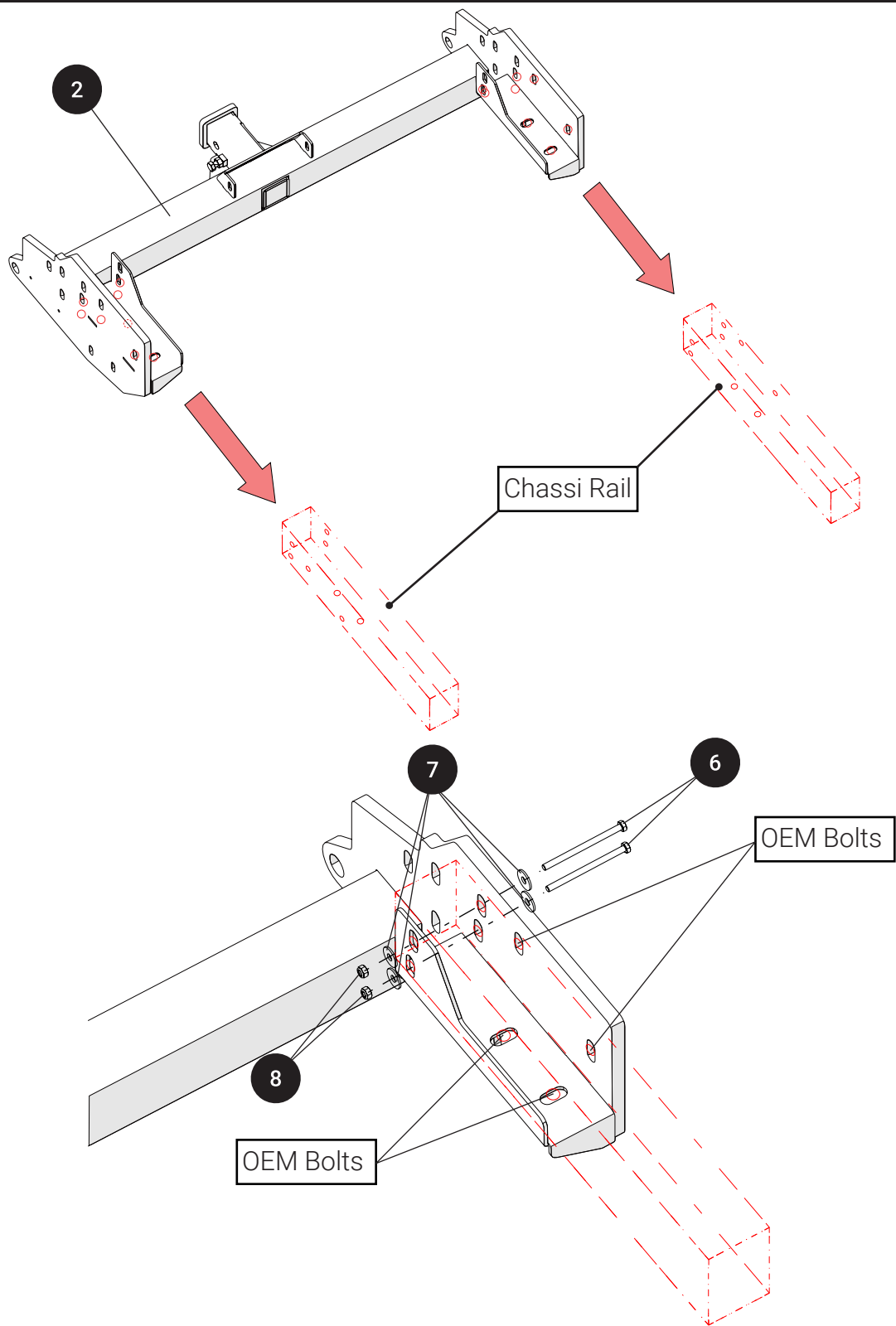


Tools Required



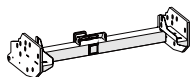
- Screwdriver star head
- Screwdriver flat head
- Wrench
- Wire cutter
- Ratchet wrench
- Allen wrench
- Crane

Step 1



Parts Needed:

2



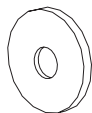
x1 47002318
Rear bumper chassis
support

6



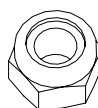
x4 45000201
Bolt M12x120x35

7



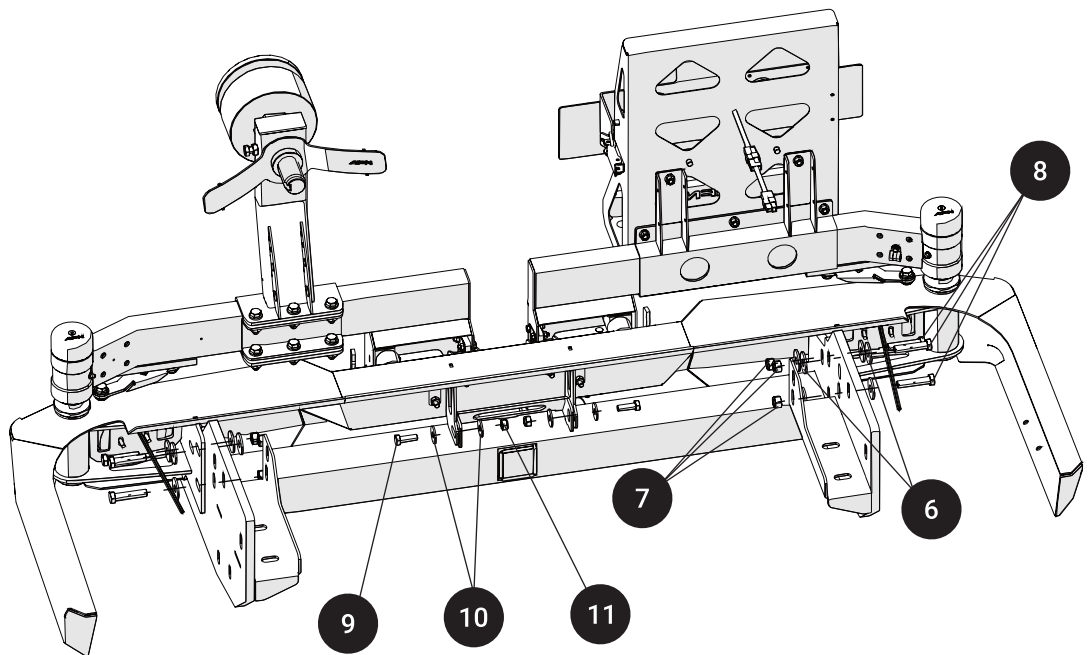
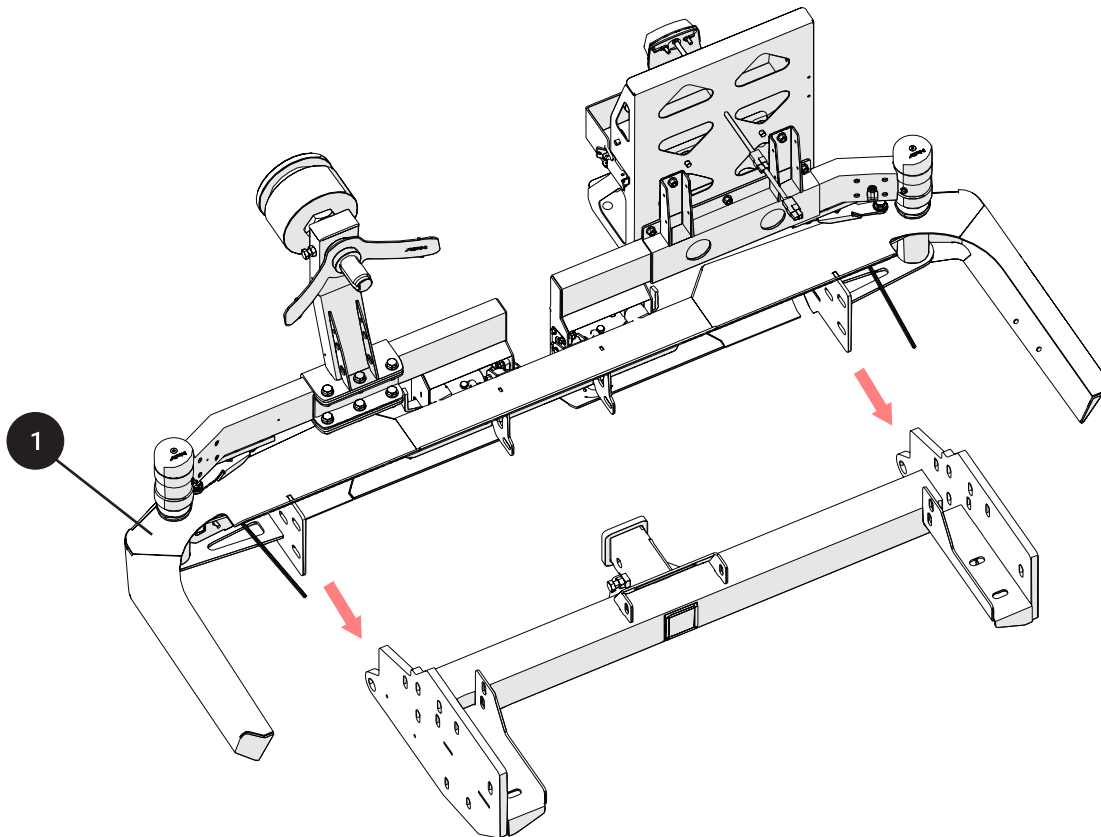
x4 45000036
Washer M12 (big)

8



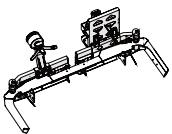
x4 45000066
Nylock Nut M12

Step 2



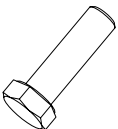
Parts Needed:

1



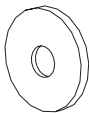
x1 47002318
Rear bumper

8



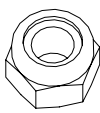
x6 45002003
Bolt M12x55

6



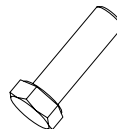
x12 45000036
Washer M12 (big)

7



x6 45000066
Nylock Nut M12

9



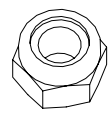
x2 45000007
Bolt M10x30

10



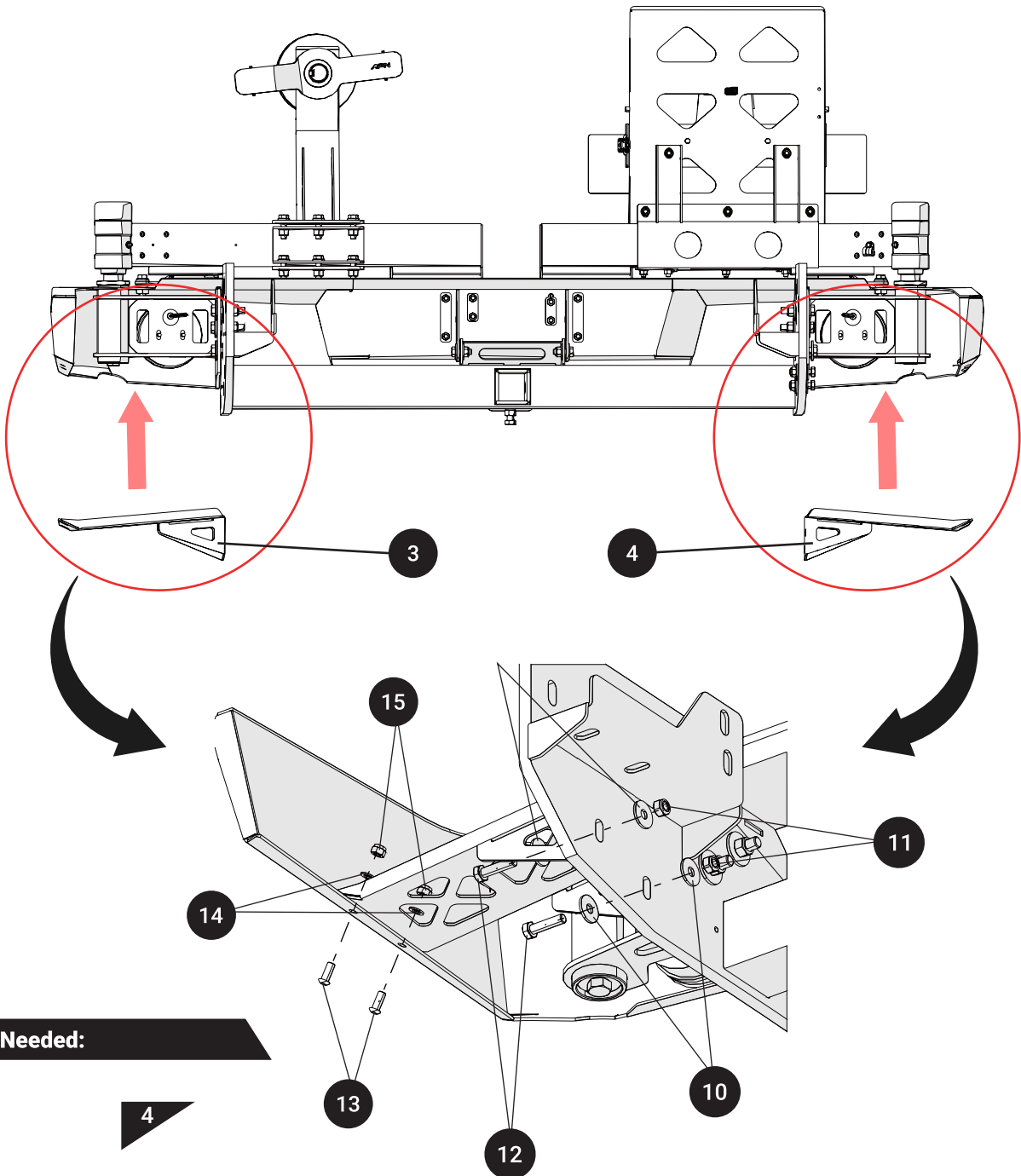
x4 45000036
Washer M10 (big)

11



x2 45000066
Nylock Nut M10

Step 3



Parts Needed:

3

4



x1 46009345
Rear Bumper Side
Bracket (Left)

x1 46009344
Rear Bumper Side
Bracket (Right)

12

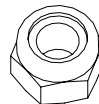
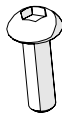
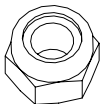
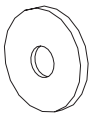
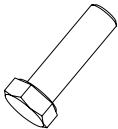
10

11

13

14

15



x4 45000220
Bolt M10x40

x8 45000036
Washer M10 (big)

x4 45000066
Nylon Nut M10

x4 45000220
Bolt M10x40

x4 45000048
Washer M8

x2 45000018
Nylon Nut M8

Final Result

